

# Part 70 Operating Permit

**Permit Number:** 3561-073-0004-V-01-0                      **Effective Date:** January 8, 2001

**Facility Name:** Georgia Iron Works, Grovetown Plant

**Facility Address:** 5000 Wrightsboro Road  
Grovetown, GA 30813 (Columbia County)

**Mailing Address:** 5000 Wrightsboro Road  
Grovetown, GA 30813

**Parent/Holding Company:** KSB/GIW Industries, Inc.

**Facility AIRS Number:** 04-13- 073-00004

**Primary SIC:** 3561

In accordance with the provisions of the Georgia Air Quality Act, O.C.G.A. Section 12-9-1, et seq and the Georgia Rules for Air Quality Control, Chapter 391-3-1, adopted pursuant to or in effect under the Act, the Permittee described above is issued a Part 70 Permit for:

the operation of a white iron foundry and associated air pollution control devices.

This Permit is conditioned upon compliance with all provisions of The Georgia Air Quality Act, O.C.G.A. Section 12-9-1, et seq, the Rules, Chapter 391-3-1, adopted or in effect under that Act, or any other condition of this Permit. Unless modified or revoked, this Permit expires five years after the effective date indicated above.

This Permit may be subject to revocation, suspension, modification or amendment by the Director for cause including evidence of noncompliance with any of the above; or for any misrepresentation made in Title V Application No. TV-9023 which was determined to be complete on February 27, 1997; any other applications upon which this Permit is based; supporting data entered therein or attached thereto; or any subsequent submittal or supporting data; or for any alterations affecting the emissions from this source.

This Permit is further subject to and conditioned upon the terms, conditions, limitations, standards, or schedules contained in or specified on the attached **30** pages, which pages are a part of this Permit.

---

Director  
Environmental Protection Division

**TITLE V PERMIT**

**TABLE OF CONTENTS**

**PART 1.0 FACILITY DESCRIPTION** ..... 1

    1.1 Site Determination ..... 1

    1.2 Previous and/or Other Names ..... 1

    1.3 Overall Facility Process Description ..... 1

**PART 2.0 REQUIREMENTS PERTAINING TO THE ENTIRE FACILITY** ..... 3

    2.1 Emission Limits ..... 3

    2.2 Facility Wide Federal Rule Standards ..... 3

    2.3 Facility Wide SIP Rule Standards ..... 3

    2.4 Facility Wide Standards Not Covered by a Federal or SIP Rule and Not Instituted as an  
    Emission Cap or Operating Limit ..... 3

**PART 3.0 REQUIREMENTS FOR EMISSION UNITS** ..... 4

    3.1 Emission Units ..... 4

    3.2 Equipment Emission Caps and Operating Limits ..... 8

    3.3 Equipment Federal Rule Standards ..... 8

    3.4 Equipment SIP Rule Standards ..... 8

    3.5 Equipment Standards Not Covered by a Federal or SIP Rule and Not Instituted as an Emission  
    Cap or Operating Limit ..... 8

**PART 4.0 REQUIREMENTS FOR TESTING** ..... 9

    4.1 General Testing Requirements ..... 9

    4.2 Specific Testing Requirements ..... 9

**PART 5.0 REQUIREMENTS FOR MONITORING (Related to Data Collection)** ..... 10

    5.1 General Monitoring Requirements ..... 10

    5.2 Specific Monitoring Requirements ..... 10

    5.3 Record Keeping and Reporting Requirements (associated with Specific Monitoring  
    Requirements) ..... 11

**PART 6.0 OTHER RECORD KEEPING AND REPORTING REQUIREMENTS** ..... 12

    6.1 General Record Keeping and Reporting Requirements ..... 12

    6.2 Specific Record Keeping and Reporting Requirements ..... 14

**PART 7.0 OTHER SPECIFIC REQUIREMENTS** ..... 15

    7.1 Operational Flexibility ..... 15

    7.2 Off-Permit Changes ..... 15

    7.3 Alternative Requirements ..... 16

    7.4 Insignificant Activities ..... 16

    7.5 Temporary Sources ..... 16

    7.6 Short-term Activities ..... 16

**TITLE V PERMIT**

7.7	Compliance Schedule/Progress Reports	16
7.8	Emissions Trading	16
7.9	Acid Rain Requirements	16
7.10	Prevention of Accidental Releases (Section 112(r) of the 1990 CAAA)	17
7.11	Stratospheric Ozone Protection Requirements (Title VI of the CAAA of 1990)	17
7.12	Revocation of Existing Permits and Amendments	18
7.13	Pollution Prevention	18
7.14	Specific Conditions	18
<b>PART 8.0</b>	<b>GENERAL PROVISIONS</b>	<b>19</b>
8.1	Terms and References	19
8.2	EPA Authorities	19
8.3	Duty to Comply	19
8.4	Fee Assessment and Payment	20
8.5	Permit Renewal and Expiration	20
8.6	Transfer of Ownership or Operation	20
8.7	Property Rights	21
8.8	Submissions	21
8.9	Duty to Provide Information	21
8.10	Modifications	22
8.11	Permit Revision, Revocation, Reopening and Termination	22
8.12	Severability	24
8.13	Excess Emissions Due to an Emergency	24
8.14	Compliance Requirements	25
8.15	Circumvention	26
8.16	Permit Shield	27
8.17	Operational Practices	27
8.18	Visible Emissions	27
8.19	Fuel-burning Equipment	28
8.20	Sulfur Dioxide	28
8.21	Particulate Emissions	28
8.22	Fugitive Dust	29
<b>Attachments</b>		<b>30</b>
A.	List of Standard Abbreviations and List of Permit Specific Abbreviations	
B.	Insignificant Activities Checklist, Insignificant Activities Based on Emission Levels and Generic Emission Groups	
C.	List of References	

**Note:** Citations in brackets provide underlying regulatory authority for permit requirements. Refer to Attachment C.

**PART 1.0 FACILITY DESCRIPTION****1.1 Site Determination**

There are no facilities which could possibly be contiguous or adjacent and under common control.

**1.2 Previous and/or Other Names**

None given.

**1.3 Overall Facility Process Description**

Georgia Iron Works produces iron pumps which are typically used for dredging waterways or handling slurries and solids. The facility uses old iron pump casings (of their manufacture) almost exclusively as the source of scrap. The foundry uses the following production processes to make the iron castings: raw materials handling, metal melting, core production, mold manufacturing, pouring, cooling, and finishing.

The manufacturing process at Georgia Iron Works begins with the unloading, storing, and conveying of raw materials. Scrap iron and various alloys are delivered to the facility via truck. The majority of scrap is stored outside. There are indoor storage bins for pig iron, splash over, and smaller scrap. The core and mold making materials such as sand, chemical binder, and refractory additives are delivered and then pneumatically conveyed to the appropriate storage silos.

When needed, scrap and alloys are conveyed from storage areas and deposited into the induction furnaces. Inside the induction furnaces, the metal is melted by electromagnetic field. The melt is then poured into ladles and transferred to the pouring area.

The cores are made prior to casting. Virgin sand is classified, weighed, and then blended with a furan (furfuryl alcohol) binding agent. The binder and sand mixture is then molded to shape, injected with a phosphoric acid-based catalyst, and allowed to fuse. The cores are then treated with a zircon refractory coating and conveyed to the mold machine.

Molds are also made prior to casting. Reclaimed core sand is blended with virgin mold sand and alkyd resin, then conveyed to the molding area for shaping. Once shaped, the molds are treated with an isocyanate compound to catalyze the alkyd resin. Finished molds are then conveyed to the pouring area.

In the pouring area, molten metal is poured from ladles into sand molds. The castings cool on the shop floor 30 days or more and are then transferred to the shakeout area. In the shakeout area, the castings are shaken free of the molds. The mold sand is then reclaimed for later use.

## TITLE V PERMIT

**Georgia Iron Works, Grovetown Plant**

**Permit No. 3561-073-0004-V-01-0**

---

After shakeout, the castings are conveyed to the finishing area. During the finishing process, the castings are shot blasted, heat treated, milled, and painted.

## TITLE V PERMIT

Georgia Iron Works, Grovetown Plant

Permit No. 3561-073-0004-V-01-0

---

### **PART 2.0 REQUIREMENTS PERTAINING TO THE ENTIRE FACILITY**

#### 2.1 Emission Limits

None applicable.

#### 2.2 Facility Wide Federal Rule Standards

None applicable.

#### 2.3 Facility Wide SIP Rule Standards

None applicable.

#### 2.4 Facility Wide Standards Not Covered by a Federal or SIP Rule and Not Instituted as an Emission Cap or Operating Limit

None applicable.

## TITLE V PERMIT

Georgia Iron Works, Grovetown Plant

Permit No. 3561-073-0004-V-01-0

### PART 3.0 REQUIREMENTS FOR EMISSION UNITS

**Note:** Except where an applicable requirement specifically states otherwise, the averaging times of any of the Emissions Limitations or Standards included in this permit are tied to or based on the run time(s) specified for the applicable reference test method(s) or procedures required for demonstrating compliance.

#### 3.1 Emission Units

Emission Units			Specific Limitations/Requirements		Air Pollution Control Devices	
ID No.	Description	Process Group	Applicable Requirements / Standards*	Corresponding Permit Conditions	ID No.	Description
ME01	Scrap Storage	MELT	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
ME02	12-ton Induction Furnace	MELT	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
ME03	6-ton Induction Furnace	MELT	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
ME04	6-ton Induction Furnace	MELT	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
ME05	Ladle Transfer	MELT	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
ME06	Ladle Transfer	MELT	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
ME07	Ladle Transfer	MELT	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
ME08	Mold Pouring	MELT	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
ME10	Ladle #1 Preheater	MELT	391-3-1-.02(2)(b), 391-3-1-.02(2)(e), 391-3-1-.02(2)(g)	3.4.1, 3.4.2, 3.4.3	None.	None.
ME11	Ladle #2 Preheater	MELT	391-3-1-.02(2)(b), 391-3-1-.02(2)(e), 391-3-1-.02(2)(g)	3.4.1, 3.4.2, 3.4.3	None.	None.
ME09	Mold Cooling	COOL	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
CM01	Large Core Making Area	CORE	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
CM02	Core Spraying	CORE	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.

## TITLE V PERMIT

Georgia Iron Works, Grovetown Plant

Permit No. 3561-073-0004-V-01-0

Emission Units			Specific Limitations/Requirements		Air Pollution Control Devices	
ID No.	Description	Process Group	Applicable Requirements / Standards*	Corresponding Permit Conditions	ID No.	Description
CM03	Core Setting	CORE	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
CM04	Core Spray	CORE	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
CM05	Small Core Making	CORE	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
CM06	Pepset Storage Silo	CORE	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
CM07	Pneumatic Truck Fill	CORE	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
CM08	Close Mold	CORE	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
CM09	Set Pour Basin	CORE	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
SH01	New Core Sand Storage	CORE	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 5.2.1, 5.2.2, 5.2.3, 5.3.1, 6.1.7	CD03	Baghouse.
TF01	Furan Resin Storage	CORE	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
MM01	Sand Blender	MOLD	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
MM02	Sand Blender	MOLD	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
MM04	Mold Spray	MOLD	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
SH02	New Sand Storage	MOLD	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 5.2.1, 5.2.2, 5.2.3, 5.3.1, 6.1.7	CD03	Baghouse.
SH03	New Sand Storage	MOLD	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 5.2.1, 5.2.2, 5.2.3, 5.3.1, 6.1.7	CD03	Baghouse.
SH04	Reclaim Sand Silo	MOLD	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 5.2.1, 5.2.2, 5.2.3, 5.3.1, 6.1.7	CD03	Baghouse.
SH05	Reclaim Sand Silo	MOLD	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 5.2.1, 5.2.2, 5.2.3, 5.3.1, 6.1.7	CD03	Baghouse.

## TITLE V PERMIT

Georgia Iron Works, Grovetown Plant

Permit No. 3561-073-0004-V-01-0

Emission Units			Specific Limitations/Requirements		Air Pollution Control Devices	
ID No.	Description	Process Group	Applicable Requirements / Standards*	Corresponding Permit Conditions	ID No.	Description
SH06	Pneumatic Sand Transport	MOLD	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 5.2.1, 5.2.2, 5.2.3, 5.3.1, 6.1.7	CD03	Baghouse.
SH07	Reclaim Sand Storage	MOLD	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 5.2.1, 5.2.2, 5.2.3, 5.3.1, 6.1.7	CD03	Baghouse.
SH08	Reclaim Sand Storage	MOLD	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 5.2.1, 5.2.2, 5.2.3, 5.3.1, 6.1.7	CD03	Baghouse.
SH09	Shakeout Sand Reclaim Silo	MOLD	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 5.2.1, 5.2.2, 5.2.3, 5.3.1, 6.1.7	CD03	Baghouse.
TF02	Alkyd Resin Storage	MOLD	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
TF03	Alkyd Catalyst Storage	MOLD	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
SG01	Shakeout Screen	S/O	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 5.2.1, 5.2.2, 5.2.3, 5.3.1, 6.1.7	CD01	Baghouse.
SG02	Floor Shakeout	S/O	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 5.2.1, 5.2.2, 5.2.3, 5.3.1, 6.1.7	CD01	Baghouse.
FG01	9.6 mmBtu/hr heat treating furnace	FIN	391-3-1-.02(2)(b), 391-3-1-.02(2)(e), 391-3-1-.02(2)(g)	3.4.1, 3.4.2, 3.4.3	None.	None.
FG02	10.5 mmBtu/hr heat treating furnace	FIN	391-3-1-.02(2)(b), 391-3-1-.02(2)(e), 391-3-1-.02(2)(g)	3.4.1, 3.4.2, 3.4.3	None.	None.
FG03	20.4 mmBtu/hr heat treating furnace	FIN	391-3-1-.02(2)(b), 391-3-1-.02(2)(e), 391-3-1-.02(2)(g)	3.4.1, 3.4.2, 3.4.3	None.	None.
FG04	12.8 mmBtu/hr tip up oven	FIN	391-3-1-.02(2)(b), 391-3-1-.02(2)(e), 391-3-1-.02(2)(g)	3.4.1, 3.4.2, 3.4.3	None.	None.
FG05	12.8 mmBtu/hr tip up oven	FIN	391-3-1-.02(2)(b), 391-3-1-.02(2)(e), 391-3-1-.02(2)(g)	3.4.1, 3.4.2, 3.4.3	None.	None.
FG06	Welding Shop	FIN	391-3-1-.02(2)(b), 391-3-1-.02(2)(e), 391-3-1-.02(2)(g)	3.4.1, 3.4.2, 3.4.3	None.	None.

## TITLE V PERMIT

Georgia Iron Works, Grovetown Plant

Permit No. 3561-073-0004-V-01-0

Emission Units			Specific Limitations/Requirements		Air Pollution Control Devices	
ID No.	Description	Process Group	Applicable Requirements / Standards*	Corresponding Permit Conditions	ID No.	Description
FG07	Finish Milling	FIN	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	None.	None.
SG03	Casting Cleaning	FIN	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 5.2.1, 5.2.2, 5.2.3, 5.3.1, 6.1.7	CD02	Baghouse.
P002	Painting and Coating	FIN	391-3-1-.02(2)(b), 391-3-1-.02(2)(e)	3.4.1, 3.4.2	CE12	Spray Arrestor Pads

\* Generally Applicable Requirements contained in this permit may apply also to emission units listed above.

3.2 Equipment Emission Caps and Operating Limits

None Applicable.

3.3 Equipment Federal Rule Standards

None Applicable.

3.4 Equipment SIP Rule Standards

3.4.1 The Permittee shall not cause, let, permit, suffer, or allow emissions from each source listed in Section 3.1, the opacity of which is equal to or greater than forty (40) percent.  
[391-3-1-.02(2)(b)1]

3.4.2 The Permittee shall not cause, let, permit, suffer, or allow the rate of emission from each process group listed in Section 3.1, particulate matter in total quantities equal to or exceeding the amounts determined by the following equations:  
[391-3-1-.02(2)(e)1(i)]

$E = 4.1P^{0.67}$ ; for process input weight rate up to and including 30 tons per hour

$E = 55P^{0.11} - 40$ ; for process input weight rate above 30 tons per hour

E = emission rate in pounds per hour

P = process input weight in tons per hour.

3.4.3 The Permittee shall not fire fuel containing more than 2.5 percent sulfur, by weight, in any fuel-burning source (Source Codes FG01, FG02, FG03, FG04, FG05, FG06, ME10, and ME11).  
[391-3-1-.02(2)(g)2]

3.5 Equipment Standards Not Covered by a Federal or SIP Rule and Not Instituted as an Emission Cap or Operating Limit

None Applicable.

**PART 4.0 REQUIREMENTS FOR TESTING****4.1 General Testing Requirements**

4.1.1 The Permittee shall cause to be conducted a performance test at any specified emission point when so directed by the Environmental Protection Division (“Division”). The test results shall be submitted to the Division within 30 days of the completion of the testing. Any tests shall be performed and conducted using methods and procedures which have been previously specified or approved by the Division.

[391-3-1-.02(6)(b)1(i)]

4.1.2 The Permittee shall provide the Division thirty (30) days prior written notice of the date of any performance test(s) to afford the Division the opportunity to witness and/or audit the test, and shall provide with the notification a test plan in accordance with Division guidelines.

[391-3-1-.02(3)(a)]

4.1.3 Performance and compliance tests shall be conducted and data reduced in accordance with applicable procedures and methods specified in the Division’s **Procedures for Testing and Monitoring Sources of Air Pollutants**. The methods for the determination of compliance with emission limits listed under Sections 3.2, 3.3, 3.4 and 3.5 which pertain to the emission units listed in Section 3.1 are as follows:

- a. Method 1 for the determination of sample point locations,
- b. Method 2 for the determination of flow rate,
- c. Method 3 or 3A for the determination of stack gas molecular weight,
- d. Method 4 for the determination of stack gas moisture,
- e. Method 5 for the determination of Particulate Matter emissions,
- f. Method 9 and the procedures contained in Section 1.3 of the above reference document for the determination of opacity.

Minor changes in methodology may be specified or approved by the Director or his designee when necessitated by process variables, changes in facility design, or improvement or corrections which, in his opinion, render those methods or procedures, or portions thereof, more reliable

[391-3-1-.02(3)(a)]

**4.2 Specific Testing Requirements**

None applicable.

**PART 5.0 REQUIREMENTS FOR MONITORING** (Related to Data Collection)5.1 General Monitoring Requirements

- 5.1.1 Any continuous monitoring system installed by the Permittee shall be in continuous operation and data recorded during all periods of operation of the affected facility except for continuous monitoring system breakdowns and repairs. Data shall be recorded during calibration checks and zero and span adjustments. Maintenance or repair shall be conducted in the most expedient manner to minimize the period during which the system is out of service.  
[391-3-1-.02(6)(b)1]

5.2 Specific Monitoring Requirements

- 5.2.1 The Permittee shall install, calibrate, maintain, and operate monitoring devices for the measurement of the indicated parameters on the following equipment. Data shall be recorded at the frequency specified below. Where such performance specification(s) exist, each system shall meet the applicable performance specification(s) of the Division's monitoring requirements.  
[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]
- a. Pressure drop across baghouse CD01. Data shall be recorded once per operating shift.
  - b. Pressure drop across baghouse CD02. Data shall be recorded once per operating shift.
  - c. Pressure drop across baghouse CD03. Data shall be recorded once per operating shift.
- 5.2.2 Within 60 days of the issuance of this permit, the Permittee shall develop and implement a Preventive Maintenance Program for baghouses CD01, CD02, and CD03 to assure that the provisions of Condition 8.17.1 are met. The program shall be subject to review and modification by the Division and shall include the pressure drop ranges that indicate proper operation for each baghouse. At a minimum, the following operation and maintenance checks shall be made on at least a weekly basis, and a record of the findings and corrective actions taken shall be kept in a maintenance log:  
[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]
- a. Check the pressure drop across each baghouse and ensure that it is within the appropriate range.
  - b. For baghouses equipped with compressed air cleaning systems, check the system for proper operation. This may include checking for low pressure, leaks, proper lubrication, and proper operation of timer and valves.
  - c. For baghouses equipped with reverse air cleaning systems, check the system for proper operation. This may include checking damper, bypass, and isolation valves for proper operation.

## TITLE V PERMIT

- d. For baghouses equipped with shaker cleaning systems, check the system for proper operation. This may include checking shaker mechanism for loose or worn bearings, drive components, mountings; proper operation of outlet/isolation valves; proper lubrication.
  - e. Check dust collector hoppers and conveying systems for proper operation.
- 5.2.3 The Permittee shall perform a check of visible emissions from baghouses CD01, CD02, and CD03 once per day of operation. The Permittee shall retain a record of the visible emissions check in a daily visible emissions (VE) log suitable for inspection or submittal to the Division. The check shall be conducted using the following procedure:  
[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]
- a. The trained observer shall stand at a distance of at least 15 feet, which is sufficient to provide a clear view of the plume against a contrasting background, with the sun in the 140E sector at his/her back. Consistent with this requirement, the determination shall be made from a position such that the line of vision is approximately perpendicular to the plume direction. Make the determination at the point of greatest opacity in the portion of the plume where condensed water vapor is not present.
  - b. For each source that exhibits visible emissions, the Permittee shall determine the cause of the visible emissions and correct any operational problem in the most expedient manner possible. The Permittee shall note the cause of the visible emissions, the pressure drop, any other pertinent operating parameters, and the corrective action taken in the maintenance log.

### 5.3 Record Keeping and Reporting Requirements (associated with Specific Monitoring Requirements)

- 5.3.1 The Permittee shall, in accordance with the requirements of Conditions 6.1.1 and 6.1.6, maintain all data and information required to be recorded and /or acquired by Conditions 5.2.1 through 5.2.3. Reports shall be submitted in accordance with Condition 6.1.4.  
[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

**PART 6.0 OTHER RECORD KEEPING AND REPORTING REQUIREMENTS****6.1 General Record Keeping and Reporting Requirements**

6.1.1 Unless otherwise specified, all records required to be maintained by this Permit shall be recorded in a permanent form suitable for inspection and submission to the Division and to the EPA. The records shall be retained for at least five (5) years following the date of entry. [391-3-1-.02(6)(b)1(i) and 40 CFR 70.6(a)(3)]

6.1.2 In addition to any other reporting requirements of this Permit, the Permittee shall report to the Division in writing, within seven (7) days, any deviations from applicable requirements associated with any malfunction or breakdown of process, fuel burning, or emissions control equipment for a period of four hours or more which results in excessive emissions.

The Permittee shall submit a written report which shall contain the probable cause of the deviation(s), duration of the deviation(s), and any corrective actions or preventive measures taken.

[391-3-1-.02(6)(b)1(iv), 391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(3)(iii)(B)]

6.1.3 The Permittee shall submit written reports of any failure to meet an applicable emission limitation or standard contained in this permit and/or any failure to comply with or complete a work practice standard or requirement contained in this permit which are not otherwise reported in accordance with conditions 6.1.4 or 6.1.2. Such failures shall be determined through observation, data from any monitoring protocol, or by any other monitoring which is required by this permit. The reports shall cover each semiannual period ending June 30 and December 31 of each year, shall be postmarked by the 30th day following the end of each reporting period, July 30 and January 30, respectively, and shall contain the probable cause of the failure(s), duration of the failure(s), and any corrective actions or preventive measures taken [391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(3)(iii)(B)]

## TITLE V PERMIT

6.1.4 The Permittee shall submit a written report containing any excess emissions, exceedances, and/or excursions as described in this permit and any monitor malfunctions for each semiannual period ending June 30 and December 31 of each year. All reports shall be postmarked by the 30th day following the end of each reporting period, July 30 and January 30, respectively. In the event that there have not been any excess emissions, exceedances, excursions or malfunctions during a reporting period, the report should so state. Otherwise, the contents of each report shall be as specified by the Division's Procedures for Testing and Monitoring Sources of Air Pollutants and shall contain the following:  
[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(iii)(A)]

- a. A summary report of excess emissions, exceedances and excursions, and monitor downtime, in accordance with Section 1.5(c) and (d) of the above referenced document, including any failure to follow required work practice procedures.
- b. Total process operating time during each reporting period.
- c. The magnitude of all excess emissions, exceedances and excursions computed in accordance with the applicable definitions as determined by the Director, and any conversion factors used, and the date and time of the commencement and completion of each time period of occurrence.
- d. Specific identification of each period of such excess emissions, exceedances, and excursions that occur during startups, shutdowns, or malfunctions of the affected facility. The nature and cause of any malfunction (if known), the corrective action taken or preventive measures adopted.
- e. The date and time identifying each period during which any required monitoring system or device was inoperative (including periods of malfunction) except for zero and span checks, and the nature of the repairs, adjustments, or replacement. When the monitoring system or device has not been inoperative, repaired, or adjusted, such information shall be stated in the report.
- f. Certification by a Responsible Official that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

6.1.5 Where applicable, the Permittee shall keep the following records:  
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(3)(ii)(A)]

- a. The date, place, and time of sampling or measurement;
- b. The date(s) analyses were performed;
- c. The company or entity that performed the analyses;

## TITLE V PERMIT

- d. The analytical techniques or methods used;
- e. The results of such analyses; and
- f. The operating conditions as existing at the time of sampling or measurement.

6.1.6 The Permittee shall maintain files of all measurements, including continuous monitoring systems, monitoring devices, and performance testing measurements; all continuous monitoring system or monitoring device calibration checks; adjustments and maintenance performed on these systems or devices. These files shall be kept in a permanent form suitable for inspection and shall be maintained for a period of at least five (5) years following the date of such measurements, reports, maintenance and records.

[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6 (a)(3)(ii)(B)]

6.1.7 For the purpose of reporting excess emissions, exceedances or excursions in the report required in Condition 6.1.4, the following excess emissions, exceedances, and excursions shall be reported:

[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

- a. Excess emissions: (means for the purpose of this Condition and Condition 6.1.4, any condition that is detected by monitoring or record keeping which is specifically defined, or stated to be, excess emissions by an applicable requirement)

None required to be reported in accordance with Condition 6.1.4.

- b. Exceedances: (means for the purpose of this Condition and Condition 6.1.4, any condition that is detected by monitoring or record keeping that provides data in terms of an emission limitation or standard and that indicates that emissions (or opacity) do not meet the applicable emission limitation or standard consistent with the averaging period specified for averaging the results of the monitoring)

None required to be reported in accordance with Condition 6.1.4.

- c. Excursions: (means for the purpose of this Condition and Condition 6.1.4, any departure from an indicator range or value established for monitoring consistent with any averaging period specified for averaging the results of the monitoring)

For the sources specified in Condition 5.2.3, any two consecutive required daily determinations of visible emissions from the same source for which visible emissions are present.

### 6.2 Specific Record Keeping and Reporting Requirements

None applicable.

**PART 7.0 OTHER SPECIFIC REQUIREMENTS****7.1 Operational Flexibility**

7.1.1 The Permittee may make Section 502(b)(10) changes as defined in 40 CFR 70.2 without requiring a Permit revision, if the changes are not modifications under any provisions of Title I of the Federal Act and the changes do not exceed the emissions allowable under the Permit (whether expressed therein as a rate of emissions or in terms of total emissions). For each such change, the Permittee shall provide the Division and the EPA with written notification as required below in advance of the proposed changes and **shall obtain any Permits required under Rules 391-3-1-.03(1) and (2)**. The Permittee and the Division shall attach each such notice to their copy of this Permit.

[391-3-1-.03(10)(b)5 and 40 CFR 70.4(b)(12)(i)]

- a. For each such change, the Permittee's written notification and **application for a construction Permit shall be submitted well in advance of any critical date** (typically at least 90 days in advance of any commencement of construction, Permit issuance date, etc.) involved in the change, but no less than seven (7) days in advance of such change and shall include a brief description of the change within the Permitted facility, the date on which the change is proposed to occur, any change in emissions, and any Permit term or condition that is no longer applicable as a result of the change.
- b. The Permit shield described in Condition 8.16.1 shall not apply to any change made pursuant to this condition.

**7.2 Off-Permit Changes**

7.2.1 The Permittee may make changes that are not addressed or prohibited by this Permit, other than those described in Condition 7.2.2 below, without a Permit revision, provided the following requirements are met:

[391-3-1-.03(10)(b)6 and 40 CFR 70.4(b)(14)]

- a. Each such change shall meet all applicable requirements and shall not violate any existing Permit term or condition.
- b. The Permittee must provide contemporaneous written notice to the Division and to the EPA of each such change, except for changes that qualify as insignificant under Rule 391-3-1-.03(10)(g). Such written notice shall describe each such change, including the date, any change in emissions, pollutants emitted, and any applicable requirement that would apply as a result of the change.
- c. The change shall not qualify for the Permit shield in Condition 8.16.1.

## TITLE V PERMIT

- d. The Permittee shall keep a record describing changes made at the source that result in emissions of a regulated air pollutant subject to an applicable requirement, but not otherwise regulated under the Permit, and the emissions resulting from those changes.
- e. **The source shall obtain any Permits required under Rules 391-3-1-.03(1) and (2).**

7.2.2 The Permittee shall not make, without a Permit revision, any changes that are not addressed or prohibited by this Permit, if such changes are subject to any requirements under Title IV of the Federal Act or are modifications under any provision of Title I of the Federal Act.  
[Rule 391-3-1-.03(10)(b)7 and 40 CFR 70.4(b)(15)]

7.3 Alternative Requirements  
[White Paper #2]

Not Applicable.

7.4 Insignificant Activities  
(see Attachment B for the list of Insignificant Activities in existence at the facility at the time of permit issuance)

7.5 Temporary Sources  
[391-3-1-.03(10)(d)5 and 40 CFR 70.6(e)]

Not Applicable

7.6 Short-term Activities  
(see Section 4.40 of Permit application and White Paper #1)

Not Applicable.

7.7 Compliance Schedule/Progress Reports  
[391-3-1-.03(10)(d)3 and 40 CFR 70.6(c)(4)]

None applicable.

7.8 Emissions Trading  
[391-3-1-.03(10)(d)1(ii) and 40 CFR 70.6(a)(10)]

Not Applicable.

7.9 Acid Rain Requirements

Not Applicable.

## TITLE V PERMIT

7.10 Prevention of Accidental Releases (Section 112(r) of the 1990 CAAA)  
[391-3-1-.02(10)]

7.10.1 The Permittee shall submit a Risk Management Plan (RMP) in accordance with the 40 CFR Part 68, when and if, such requirement becomes applicable. All reports and notifications required by 40 CFR Part 68 must be submitted electronically (e.g. diskette or compact disc) to:

**Attention: RMP\*Submit**  
**RMP Reporting Center**  
**P.O. Box 3346**  
**Merrifield, VA 22116-3346**

7.11 Stratospheric Ozone Protection Requirements (Title VI of the CAAA of 1990)

7.11.1 If the Permittee performs any of the activities described below or as otherwise defined in 40 CFR Part 82, the Permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for motor vehicle air conditioners (MVACs) in Subpart B:

- a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to 40 CFR 82.156.
- b. Equipment used during the maintenance, service, repair, or disposal of appliance must comply with the standards for recycling and recovery equipment pursuant to 40 CFR 82.158.
- c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161.
- d. Persons disposing of small appliances, MVACs, and MVAC-like appliances must comply with record keeping requirements pursuant to 40 CFR 82.166.  
[Note: "MVAC-like appliance" is defined in 40 CFR 82.152.]
- e. Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to 40 CFR 82.156.
- f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to 40 CFR 82.166.

## TITLE V PERMIT

7.11.2 If the Permittee performs a service on motor (fleet) vehicles and if this service involves an ozone-depleting substance (refrigerant) in the MVAC, the Permittee is subject to all the applicable requirements as specified in 40 CFR Part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners.

The term “motor vehicle” as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term “MVAC” as used in Subpart B does not include air-tight sealed refrigeration systems used for refrigerated cargo, or air conditioning systems on passenger buses using HCFC-22 refrigerant.

### 7.12 Revocation of Existing Permits and Amendments

The following Air Quality Permits and Amendments are hereby revoked:

Air Quality Permit Number	Dates of Original Permit Issuance or Amendment
3321-036-2654-O	November 25, 1974
3531-036-3054-O	February 20, 1975

### 7.13 Pollution Prevention

Not Applicable.

### 7.14 Specific Conditions

None applicable.

**PART 8.0 GENERAL PROVISIONS****8.1 Terms and References**

- 8.1.1 Terms not otherwise defined in the Permit shall have the meaning assigned to such terms in the referenced regulation.
- 8.1.2 Where more than one condition in this Permit applies to an emission unit and/or the entire facility, each condition shall apply and the most stringent condition shall take precedence.  
[391-3-1-.02(2)(a)2]

**8.2 EPA Authorities**

- 8.2.1 Except as identified as “State-only enforceable” requirements in this Permit, all terms and conditions contained herein shall be enforceable by the EPA and citizens of the United States under the Clean Air Act, as amended, 42 U.S.C. 7401, et seq.  
[40 CFR 70.6(b)(1)]
- 8.2.2 Nothing in this Permit shall alter or affect the authority of the EPA to obtain information pursuant to 42 U.S.C. 7414, “Inspections, Monitoring, and Entry.”  
[40 CFR 70.6(f)(3)(iv)]
- 8.2.3 Nothing in this Permit shall alter or affect the authority of the EPA to impose emergency orders pursuant to 42 U.S.C. 7603, “Emergency Powers.”  
[40 CFR 70.6(f)(3)(i)]

**8.3 Duty to Comply**

- 8.3.1 The Permittee shall comply with all conditions of this operating Permit. Any Permit noncompliance constitutes a violation of the Federal Clean Air Act and the Georgia Air Quality Act and/or State rules and is grounds for enforcement action; for Permit termination, revocation and reissuance, or modification; or for denial of a Permit renewal application. Any noncompliance with a Permit condition specifically designated as enforceable only by the State constitutes a violation of the Georgia Air Quality Act and/or State rules only and is grounds for enforcement action; for Permit termination, revocation and reissuance, or modification; or for denial of a Permit renewal application.  
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(i)]
- 8.3.2 The Permittee shall not use as a defense in an enforcement action the contention that it would have been necessary to halt or reduce the Permitted activity in order to maintain compliance with the conditions of this Permit.  
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(ii)]
- 8.3.3 Nothing in this Permit shall alter or affect the liability of the Permittee for any violation of applicable requirements prior to or at the time of Permit issuance.

[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(f)(3)(ii)]

8.3.4 Issuance of this Permit does not relieve the Permittee from the responsibility of obtaining any other permits, licenses, or approvals required by the Director or any other federal, state, or local agency.

[391-3-1-.03(10)(e)1(iv) and 40 CFR 70.7(a)(6)]

**8.4 Fee Assessment and Payment**

8.4.1 The Permittee shall calculate and pay an annual Permit fee to the Division. The amount of fee shall be determined each year in accordance with the “Procedures for Calculating Air Permit Fees.”

[391-3-1-.03(9)]

**8.5 Permit Renewal and Expiration**

8.5.1 This Permit shall remain in effect for five (5) years from the date of issuance. The Permit shall become null and void after the expiration date unless a timely and complete renewal application has been submitted to the Division at least six (6) months, but no more than eighteen (18) months prior to the expiration date of the Permit.

[391-3-1-.03(10)(d)1(i), (e)2, and (e)3(ii) and 40 CFR 70.5(a)(1)(iii)]

8.5.2 Permits being renewed are subject to the same procedural requirements, including those for public participation and affected State and EPA review, that apply to initial Permit issuance

[391-3-1-.03(10)(e)3(i)]

8.5.3 Notwithstanding the provisions in 8.5.1 above, if the Division has received an application for renewal, deemed it administratively complete, and failed to reissue the Permit for reasons other than cause, authorization to operate shall continue beyond the expiration date to the point of Permit modification, reissuance, or revocation.

[391-3-1-.03(10)(e)3(iii)]

**8.6 Transfer of Ownership or Operation**

8.6.1 This Permit is not transferable by the Permittee. Future owners and operators shall obtain a new Permit from the Director. The new Permit may be processed as an administrative amendment if no other change in this Permit is necessary, and provided that a written agreement containing a specific date for transfer of Permit responsibility coverage and liability between the current and new Permittee has been submitted to the Division at least thirty (30) days in advance of the transfer.

[391-3-1-.03(4)]

**8.7**    Property Rights

8.7.1    This Permit shall not convey property rights of any sort, or any exclusive privileges.  
          [391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(iv)]

**8.8**    Submissions

8.8.1    Reports, test data, monitoring data, notifications, annual certifications, and requests for revision and renewal shall be submitted to:

**Georgia Department of Natural Resources**  
**Environmental Protection Division**  
**Air Protection Branch**  
Atlanta Tradeport, Suite 120  
4244 International Parkway  
Atlanta, Georgia 30354-3908

8.8.2    Any records, compliance certifications, and monitoring data required by the provisions in this Permit to be submitted to the EPA shall be sent to:

**Air and EPCRA Enforcement Branch**  
**U. S. EPA Region 4**  
61 Forsyth Street  
Atlanta, Georgia 30303

8.8.3    Any application form, report, or compliance certification submitted pursuant to this Permit shall contain a certification by a responsible official of its truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.  
          [391-3-1-.03(10)(c)2 and 40 CFR 70.5(d)]

8.8.4    Unless otherwise specified, all submissions under this permit shall be submitted to the Division only.

**8.9**    Duty to Provide Information

8.9.1    The Permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the Permit application, shall promptly submit such supplementary facts or corrected information to the Division.  
          [391-3-1-.03(10)(c)5]

8.9.2 The Permittee shall furnish to the Division, in writing, information that the Division may request to determine whether cause exists for modifying, revoking and reissuing, or terminating the Permit, or to determine compliance with the Permit. Upon request, the Permittee shall also furnish to the Division copies of records that the Permittee is required to keep by this Permit or, for information claimed to be confidential, the Permittee may furnish such records directly to the EPA, if necessary, along with a claim of confidentiality.  
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(v)]

## 8.10 Modifications

8.10.1 Prior to any source commencing a modification as defined in 391-3-1-.01(pp) which may result in air pollution and not exempted by 391-3-1-.03(6), the Permittee shall submit a Permit application to the Division. The application shall be submitted sufficiently in advance of any critical date involved to allow adequate time for review, discussion, or revision of plans, if necessary. Such application shall include, but not be limited to, information describing the precise nature of the change, modifications to any emission control system, production capacity of the plant before and after the change, and the anticipated completion date of the change. The application shall be in the form of a Georgia air quality Permit application to construct or modify (otherwise known as a SIP application) and shall be submitted on forms supplied by the Division, unless otherwise notified by the Division.  
[391-3-1-.03(1) through (8)]

## 8.11 Permit Revision, Revocation, Reopening and Termination

8.11.1 This Permit may be revised, revoked, reopened and reissued, or terminated for cause by the Director. The Permit will be reopened for cause and revised accordingly under the following circumstances:

- a. If additional applicable requirements become applicable to the source and the remaining Permit term is one (1) year or longer. In this case, the reopening shall be completed no later than eighteen (18) months after promulgation of the applicable requirement. A reopening shall not be required if compliance with the applicable requirement is not required until after the date on which the Permit is due to expire;  
[391-3-1-.03(10)(e)6(i)(I)]
- b. If any additional applicable requirements of the Acid Rain Program become applicable to the source;  
[391-3-1-.03(10)(e)6(i)(II)] (Acid Rain sources only)

## TITLE V PERMIT

- c. The Director determines that the Permit contains a material mistake or inaccurate statements were made in establishing the emissions standards or other terms or conditions of the Permit;  
or  
[391-3-1-.03(10)(e)6(i)(III) and 40 CFR 70.7(f)(1)(iii)]
  - d. The Director determines that the Permit must be revised or revoked to assure compliance with the applicable requirements.  
[391-3-1-.03(10)(e)6(i)(IV) and 40 CFR 70.7(f)(1)(iv)]
- 8.11.2 Proceedings to reopen and reissue a Permit shall follow the same procedures as applicable to initial Permit issuance and shall affect only those parts of the Permit for which cause to reopen exists. Reopenings shall be made as expeditiously as practicable.  
[391-3-1-.03(10)(e)6(ii)]
- 8.11.3 Reopenings shall not be initiated before a notice of intent to reopen is provided to the source by the Division at least thirty (30) days in advance of the date the Permit is to be reopened, except that the Director may provide a shorter time period in the case of an emergency.  
[391-3-1-.03(10)(e)6(iii)]
- 8.11.4 All Permit conditions remain in effect until such time as the Director takes final action. The filing of a request by the Permittee for any Permit revision, revocation, reissuance, or termination, or of a notification of planned changes or anticipated noncompliance, shall not stay any Permit condition.  
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(iii)]
- 8.11.5 **State Only Enforceable Condition.**  
At any time that the Director determines that additional control of emissions from the facility may reasonably be needed to provide for the continued protection of public health, safety and welfare, the Director reserves the right to amend the provisions of this Permit pursuant to the Director's authority as established in the Georgia Air Quality Act and the rules adopted pursuant to that Act.  
[391-3-1-.02(2)(a)3]
- 8.11.6 A Permit revision shall not be required for changes which are explicitly authorized by the conditions of this Permit.
- 8.11.7 A Permit revision shall not be required for changes that are part of an approved economic incentive, marketable Permit, emission trading, or other similar program or process for change which is specifically provided for in this Permit.  
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(8)]

8.12 Severability

8.12.1 Any condition or portion of this Permit which is challenged, becomes suspended or is ruled invalid as a result of any legal or other action shall not invalidate any other portion or condition of this Permit.

[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(5)]

8.13 Excess Emissions Due to an Emergency

8.13.1 An “emergency” means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation under the Permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

[391-3-1-.03(10)(d)7 and 40 CFR 70.6(g)(1)]

8.13.2 An emergency shall constitute an affirmative defense to an action brought for noncompliance with the technology-based emission limitations if the Permittee demonstrates, through properly signed contemporaneous operating logs or other relevant evidence, that:

[391-3-1-.03(10)(d)7 and 40 CFR 70.6(g)(2) and (3)]

- a. An emergency occurred and the Permittee can identify the cause(s) of the emergency;
- b. The Permitted facility was at the time of the emergency being properly operated;
- c. During the period of the emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards, or other requirements in the Permit; and
- d. The Permittee promptly notified the Division and submitted written notice of the emergency to the Division within two (2) working days of the time when emission limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

8.13.3 In an enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency shall have the burden of proof.

[391-3-1-.03(10)(d)7 and 40 CFR 70.6(g)(4)]

8.13.4 The emergency conditions listed above are in addition to any emergency or upset provisions contained in any applicable requirement.

[391-3-1-.03(10)(d)7 and 40 CFR 70.6(g)(5)]

## 8.14 Compliance Requirements

### 8.14.1 Compliance Certification

The Permittee shall provide written certification to the Division and to the EPA, at least annually, of compliance with the conditions of this Permit. The annual written certification shall be postmarked no later than January 30 of each year and shall be submitted to the Division and to the EPA. The certification shall include, but not be limited to, the following elements: [391-3-1-.03(10)(d)3 and 40 CFR 70.6(c)(5)]

- a. The identification of each term or condition of the Permit that is the basis of the certification;
- b. The status of compliance with the terms and conditions of the permit for the period covered by the certification, based on the method or means designated in paragraph c below. The certification shall identify each deviation and take it into account in the compliance certification. The certification shall also identify as possible exceptions to compliance any periods during which compliance is required and in which an excursion or exceedance as defined under 40 CFR Part 64 of this chapter occurred;
- c. The identification of the method(s) or other means used by the owner or operator for determining the compliance status with each term and condition during the certification period and whether such methods or other means provide continuous or intermittent data;
- d. Any other information that must be included to comply with section 113(c)(2) of the Act, which prohibits knowingly making a false certification or omitting material information; and
- e. Any additional requirements specified by the Division.

### 8.14.2 Inspection and Entry

- a. Upon presentation of credentials and other documents as may be required by law, the Permittee shall allow authorized representatives of the Division to perform the following: [391-3-1-.03(10)(d)3 and 40 CFR 70.6(c)(2)]
  - i. Enter upon the Permittee's premises where a Part 70 source is located or an emissions-related activity is conducted, or where records must be kept under the conditions of this Permit;
  - ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this Permit;
  - iii. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this Permit; and

- iv. Sample or monitor any substances or parameters at any location during operating hours for the purpose of assuring Permit compliance, compliance with applicable requirements, or as otherwise authorized by the Clean Air Act.
- b. No person shall obstruct, hamper, or interfere with any such authorized representative while in the process of carrying out his official duties. Refusal of entry or access may constitute grounds for Permit revocation and assessment of civil penalties.  
[391-3-1-.07 and 40 CFR 70.11(a)(3)(i)]

#### 8.14.3 Schedule of Compliance

- a. For applicable requirements with which the Permittee is in compliance, the Permittee shall continue to comply with those requirements.  
[391-3-1-.03(10)(c)2 and 40 CFR 70.5(c)(8)(iii)(A)]
- b. For applicable requirements that become effective during the Permit term, the Permittee shall meet such requirements on a timely basis unless a more detailed schedule is expressly required by the applicable requirement.  
[391-3-1-.03(10)(c)2 and 40 CFR 70.5(c)(8)(iii)(B)]
- c. Any schedule of compliance for applicable requirements with which the source is not in compliance at the time of Permit issuance shall be supplemental to, and shall not sanction noncompliance with, the applicable requirements on which it is based.  
[391-3-1-.03(10)(c)2 and 40 CFR 70.5(c)(8)(iii)(C)]

### 8.15 Circumvention

#### 8.15.1 **State Only Enforceable Condition.**

The Permittee shall not build, erect, install, or use any article, machine, equipment or process the use of which conceals an emission which would otherwise constitute a violation of an applicable emission standard. Such concealment includes, but is not limited to, the use of gaseous diluents to achieve compliance with an opacity standard or with a standard which is based on the concentration of the pollutants in the gases discharged into the atmosphere.  
[391-3-1-.03(2)(c)]

### 8.16 Permit Shield

8.16.1 Compliance with the terms of this Permit shall be deemed compliance with all applicable requirements as of the date of Permit issuance provided that all applicable requirements are included and specifically identified in the Permit.

[391-3-1-.03(10)(d)6]

8.16.2 Any Permit condition identified as “State only enforceable” does not have a Permit shield.

### 8.17 Operational Practices

8.17.1 At all times, including periods of startup, shutdown, and malfunction, the Permittee shall maintain and operate the source, including associated air pollution control equipment, in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on any information available to the Division which may include, but is not limited to, monitoring results, observations of the opacity or other characteristics of emissions, review of operating and maintenance procedures or records, and inspection or surveillance of the source.

[391-3-1-.02(2)(a)10]

8.17.2 No person owning, leasing, or controlling, the operation of any air contaminant sources shall willfully, negligently or through failure to provide necessary equipment or facilities or to take necessary precautions, cause, permit, or allow the emission from said air contamination source or sources, of such quantities of air contaminants as will cause, or tend to cause, by themselves, or in conjunction with other air contaminants, a condition of air pollution in quantities or characteristics or of a duration which is injurious or which unreasonably interferes with the enjoyment of life or use of property in such area of the State as is affected thereby. Complying with Georgia’s Rules for Air Quality Control Chapter 391-3-1 and Conditions in this Permit, shall in no way exempt a person from this provision.

[ 391-3-1-.02(2)(a)1]

### 8.18 Visible Emissions

8.18.1 Except as may be provided in other provisions of this Permit, the Permittee shall not cause, let, suffer, permit or allow emissions from any air contaminant source the opacity of which is equal to or greater than forty (40) percent.

[391-3-1-.02(2)(b)1]

8.19 Fuel-burning Equipment

- 8.19.1 The Permittee shall not cause, let, suffer, permit, or allow the emission of fly ash and/or other particulate matter from any fuel-burning equipment with rated heat input capacity of less than 10 million Btu per hour, in operation or under construction on or before January 1, 1972 in amounts equal to or exceeding 0.7 pounds per million BTU heat input.  
[391-3-1-.02(2)(d)]
- 8.19.2 The Permittee shall not cause, let, suffer, permit, or allow the emission of fly ash and/or other particulate matter from any fuel-burning equipment with rated heat input capacity of less than 10 million Btu per hour, constructed after January 1, 1972 in amounts equal to or exceeding 0.5 pounds per million BTU heat input.  
[391-3-1-.02(2)(d)]
- 8.19.3 The Permittee shall not cause, let, suffer, permit, or allow the emission from any fuel-burning equipment constructed or extensively modified after January 1, 1972, visible emissions the opacity of which is equal to or greater than twenty (20) percent except for one six minute period per hour of not more than twenty-seven (27) percent opacity.  
[391-3-1-.02(2)(d)]

8.20 Sulfur Dioxide

- 8.20.1 Except as may be specified in other provisions of this Permit, the Permittee shall not:  
[391-3-1-.02(2)(g)]
- a. burn fuel containing more than 2.5 percent sulfur, by weight, in any fuel burning sources rated below 100 million BTU's of heat input per hour;
  - b. burn fuel containing more than 3 percent sulfur, by weight, in any fuel burning sources rated at or above 100 million BTU's of heat input per hour.

8.21 Particulate Emissions

- 8.21.1 Except as may be specified in other provisions of this Permit, the Permittee shall not cause, let, permit, suffer, or allow the rate of emission from any source, particulate matter in total quantities equal to or exceeding the allowable rates shown below. Equipment in operation, or under construction contract, on or before July 2, 1968, shall be considered existing equipment. All other equipment put in operation or extensively altered after said date is to be considered new equipment.  
[391-3-1-.02(2)(e)]
- a. The following equations shall be used to calculate the allowable rates of emission from new equipment:  
$$E = 4.1P^{0.67}; \text{ for process input weight rate up to and including 30 tons per hour.}$$

$E = 55P^{0.11} - 40$ ; for process input weight rate above 30 tons per hour.

- b. The following equation shall be used to calculate the allowable rates of emission from existing equipment:

$$E = 4.1P^{0.67}$$

In the above equations, E = emission rate in pounds per hour, and  
P = process input weight rate in tons per hour.

## 8.22 Fugitive Dust

[391-3-1-.02(2)(n)]

- 8.22.1 Except as may be specified in other provisions of this Permit, the Permittee shall take all reasonable precautions to prevent dust from any operation, process, handling, transportation or storage facility from becoming airborne. Reasonable precautions which should be taken to prevent dust from becoming airborne include, but are not limited to, the following:
- a. Use, where possible, of water or chemicals for control of dust in the demolition of existing buildings or structures, construction operations, the grading of roads or the clearing of land;
  - b. Application of asphalt, water, or suitable chemicals on dirt roads, materials, stockpiles, and other surfaces which can give rise to airborne dusts;
  - c. Installation and use of hoods, fans, and fabric filters to enclose and vent the handling of dusty materials. Adequate containment methods can be employed during sandblasting or other similar operations;
  - d. Covering, at all times when in motion, open bodied trucks, transporting materials likely to give rise to airborne dusts; and
  - e. The prompt removal of earth or other material from paved streets onto which earth or other material has been deposited.
- 8.22.2 The opacity from any fugitive dust source shall not equal or exceed 20 percent.

**Attachments**

- A. List of Standard Abbreviations and List of Permit Specific Abbreviations
- B. Insignificant Activities Checklist, Insignificant Activities Based on Emission Levels and Generic Emission Groups
- C. List of References

## ATTACHMENT A

## List Of Standard Abbreviations

AIRS	Aerometric Information Retrieval System
APCD	Air Pollution Control Device
ASTM	American Society for Testing and Materials
BACT	Best Available Control Technology
BTU	British Thermal Unit
CAAA	Clean Air Act Amendments
CEM	Continuous Emission Monitor
CFR	Code of Federal Regulations
CMS	Continuous Monitoring System(s)
CO	Carbon Monoxide
COM	Continuous Opacity Monitor
dscf / dscm	Dry Standard Cubic Foot / Dry Standard Cubic Meter
EPA	United States Environmental Protection Agency
EPCRA	Emergency Planning and Community Right to Know Act
gr	Grain(s)
GPM (gpm)	Gallons per minute
H <sub>2</sub> O (H2O)	Water
HAP	Hazardous Air Pollutant
HCFC	Hydro-chloro-fluorocarbon
MACT	Maximum Achievable Control Technology
MMBtu	Million British Thermal Units
MVAC	Motor Vehicle Air Conditioner
MW	Megawatt
NESHAP	National Emission Standards for Hazardous Air Pollutants
NO <sub>x</sub>	Nitrogen Oxides
NSPS	New Source Performance Standards
OCSA	Official Code of Georgia Annotated
PM	Particulate Matter
PM <sub>10</sub> (PM <sub>10</sub> )	Particulate Matter less than 10 micrometers in diameter
PPM (ppm)	Parts per Million
PSD	Prevention of Significant Deterioration
RACT	Reasonably Available Control Technology
RMP	Risk Management Plan
SIC	Standard Industrial Classification
SIP	State Implementation Plan
SO <sub>2</sub> (SO <sub>2</sub> )	Sulfur Dioxide
USC	United States Code
VE	Visible Emissions
VOC	Volatile Organic Compound

## List of Permit Specific Abbreviations

None.

## TITLE V PERMIT

Georgia Iron Works, Grovetown Plant

Permit No. 3561-073-0004-V-01-0

### ATTACHMENT B

**NOTE:** Attachment B contains information regarding insignificant emission units/activities and groups of generic emission units/activities in existence at the facility at the time of Permit issuance. Future modifications or additions of insignificant emission units/activities and equipment which are part of generic emissions groups may not necessarily cause this attachment to be updated.

#### INSIGNIFICANT ACTIVITIES CHECKLIST

Category	Description of Insignificant Activity/Unit	Quantity
<b>Mobile Sources</b>	1. Cleaning and sweeping of streets and paved surfaces	1
<b>Combustion Equipment</b>	1. Fire fighting and similar safety equipment used to train fire fighters or other emergency personnel.	1
	2. Small incinerators that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act and are not considered a "designated facility" as specified in 40 CFR 60.32e of the Federal emissions guidelines for Hospital/Medical/Infectious Waste Incinerators, that are operating as follows:: i) less than 8 million BTU/hr heat input, firing types 0, 1, 2, and/or 3 waste. ii) less than 8 million BTU/hr heat input with no more than 10% pathological (type 4) waste by weight combined with types 0, 1, 2, and/or 3 waste. iii) less than 4 million BTU/hr heat input firing type 4 waste. (Refer to 391-3-1-.03(10)(g)2.(ii) for descriptions of waste types)	1
	3. Open burning in compliance with Georgia Rule 391-3-1-.02 (5).	
	4. Stationary engines burning: i) Natural gas, LPG, gasoline, dual fuel, or diesel fuel which are used exclusively as emergency generators; ii) Natural gas, LPG, and/or diesel fueled generators used for emergency, peaking, and/or standby power generation, where the combined peaking and standby power generation do not exceed 200 hours per year. iii) Natural gas, LPG, and/or diesel fuel used for other purposes, provided that the output of each engine does not exceed 400 horsepower and that no individual engine operates for more than 2,000 hours per year. iv) Gasoline used for other purposes, provided that the output of each engine does not exceed 100 horsepower and that no individual engine operates for more than 500 hours per year.	
<b>Trade Operations</b>	1. Brazing, soldering, and welding equipment, and cutting torches related to manufacturing and construction activities whose emissions of hazardous air pollutants (HAPs) fall below 1,000 pounds per year.	1
<b>Maintenance, Cleaning, and Housekeeping</b>	1. Blast-cleaning equipment using a suspension of abrasive in water and any exhaust system (or collector) serving them exclusively.	
	2. Portable blast-cleaning equipment.	1
	3. Non-Perchloroethylene Dry-cleaning equipment with a capacity of 100 pounds per hour or less of clothes.	
	4. Cold cleaners having an air/vapor interface of not more than 10 square feet and that do not use a halogenated solvent.	2
	5. Non-routine clean out of tanks and equipment for the purposes of worker entry or in preparation for maintenance or decommissioning.	
	6. Devices used exclusively for cleaning metal parts or surfaces by burning off residual amounts of paint, varnish, or other foreign material, provided that such devices are equipped with afterburners.	1
	7. Cleaning operations: Alkaline phosphate cleaners and associated cleaners and burners.	

## TITLE V PERMIT

Georgia Iron Works, Grovetown Plant

Permit No. 3561-073-0004-V-01-0

### INSIGNIFICANT ACTIVITIES CHECKLIST

Category	Description of Insignificant Activity/Unit	Quantity
<b>Laboratories and Testing</b>	1. Laboratory fume hoods and vents associated with bench-scale laboratory equipment used for physical or chemical analysis.	1
	2. Research and development facilities, quality control testing facilities and/or small pilot projects, where combined daily emissions from all operations are not individually major or are support facilities not making significant contributions to the product of a collocated major manufacturing facility.	1
<b>Pollution Control</b>	1. Sanitary waste water collection and treatment systems, except incineration equipment or equipment subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act..	
	2. On site soil or groundwater decontamination units that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	3. Bioremediation operations units that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	4. Landfills that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
<b>Industrial Operations</b>	1. Concrete block and brick plants, concrete products plants, and ready mix concrete plants producing less than 125,000 tons per year.	
	2. Any of the following processes or process equipment which are electrically heated or which fire natural gas, LPG or distillate fuel oil at a maximum total heat input rate of not more than 5 million BTU's per hour: <ul style="list-style-type: none"> <li>i) Furnaces for heat treating glass or metals, the use of which do not involve molten materials or oil-coated parts.</li> <li>ii) Porcelain enameling furnaces or porcelain enameling drying ovens.</li> <li>iii) Kilns for firing ceramic ware.</li> <li>iv) Crucible furnaces, pot furnaces, or induction melting and holding furnaces with a capacity of 1,000 pounds or less each, in which sweating or distilling is not conducted and in which fluxing is not conducted utilizing free chlorine, chloride or fluoride derivatives, or ammonium compounds.</li> <li>v) Bakery ovens and confection cookers.</li> </ul>	
	3. Carving, cutting, routing, turning, drilling, machining, sawing, surface grinding, sanding, planing, buffing, shot blasting, shot peening, or polishing; ceramics, glass, leather, metals, plastics, rubber, concrete, paper stock or wood, also including roll grinding and ground wood pulping stone sharpening, provided that: <ul style="list-style-type: none"> <li>i) Activity is performed indoors; &amp;</li> <li>ii) No significant fugitive particulate emissions enter the environment; &amp;</li> <li>iii) No visible emissions enter the outdoor atmosphere.</li> </ul>	45
	4. Photographic process equipment by which an image is reproduced upon material sensitized to radiant energy (e.g., blueprint activity, photographic developing and microfiche).	
	5. Grain, food, or mineral extrusion processes	
	6. Equipment used exclusively for sintering of glass or metals, but not including equipment used for sintering metal-bearing ores, metal scale, clay, fly ash, or metal compounds.	
	7. Equipment for the mining and screening of uncrushed native sand and gravel.	
	8. Ozonization process or process equipment.	
	9. Electrostatic powder coating booths with an appropriately designed and operated particulate control system.	
	10. Activities involving the application of hot melt adhesives where VOC emissions are less than 5 tons per year and HAP emissions are less than 1,000 pounds per year.	

**TITLE V PERMIT**

Georgia Iron Works, Grovetown Plant

Permit No. 3561-073-0004-V-01-0

**INSIGNIFICANT ACTIVITIES CHECKLIST**

Category	Description of Insignificant Activity/Unit	Quantity
<b>Industrial Operations (continued)</b>	11. Equipment used exclusively for the mixing and blending water-based adhesives and coatings at ambient temperatures.	
	12. Equipment used for compression, molding and injection of plastics where VOC emissions are less than 5 tons per year and HAP emissions are less than 1,000 pounds per year.	
	13. Ultraviolet curing processes where VOC emissions are less than 5 tons per year and HAP emissions are less than 1,000 pounds per year.	
<b>Storage Tanks and Equipment</b>	1. All petroleum liquid storage tanks storing a liquid with a true vapor pressure of equal to or less than 0.50 psia as stored.	
	2. All petroleum liquid storage tanks with a capacity of less than 40,000 gallons storing a liquid with a true vapor pressure of equal to or less than 2.0 psia as stored that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	3. All petroleum liquid storage tanks with a capacity of less than 10,000 gallons storing a petroleum liquid.	
	4. All pressurized vessels designed to operate in excess of 30 psig storing petroleum fuels that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	2
	5. Gasoline storage and handling equipment at loading facilities handling less than 20,000 gallons per day or at vehicle dispensing facilities that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	6. Portable drums, barrels, and totes provided that the volume of each container does not exceed 550 gallons.	
	7. All chemical storage tanks used to store a chemical with a true vapor pressure of less than or equal to 10 millimeters of mercury (0.19 psia).	1

**INSIGNIFICANT ACTIVITIES BASED ON EMISSION LEVELS**

Description of Emission Units / Activities	Quantity
Water cooling towers	2

**TITLE V PERMIT**

**Georgia Iron Works, Grovetown Plant**

**Permit No. 3561-073-0004-V-01-0**

**ATTACHMENT B (continued)**

**GENERIC EMISSION GROUPS**

Emission units/activities appearing in the following table are subject only to one or more of Georgia Rules 391-3-1-.02 (2) (b), (e) &/or (n). Potential emissions of particulate matter, from these sources based on TSP, are less than 25 tons per year per process line or unit in each group. Any emissions unit subject to a NESHAP, NSPS, or any specific Air Quality Permit Condition(s) are not included in this table.

Description of Emissions Units / Activities	Number of Units (if appropriate)	Applicable Rules		
		Opacity Rule (b)	PM from Mfg Process Rule (e)	Fugitive Dust Rule (n)
None.				

The following table includes groups of fuel burning equipment subject only to Georgia Rules 391-3-1-.02 (2) (b) & (d). Any emissions unit subject to a NESHAP, NSPS, or any specific Air Quality Permit Condition(s) are not included in this table.

Description of Fuel Burning Equipment	Number of Units
Fuel burning equipment with a rated heat input capacity of less than 10 million BTU/hr burning only natural gas and/or LPG.	
Fuel burning equipment with a rated heat input capacity of less than 5 million BTU/hr, burning only distillate fuel oil, natural gas and/or LPG.	
Any fuel burning equipment with a rated heat input capacity of 1 million BTU/hr or less.	40

## ATTACHMENT C

## LIST OF REFERENCES

1. The Georgia Rules for Air Quality Control Chapter 391-3-1. All Rules cited herein which begin with 391-3-1 are State Air Quality Rules.
2. Title 40 of the Code of Federal Regulations; specifically 40 CFR Parts 50, 51, 52, 60, 61, 63, 64, 68, 70, 72, 73, 75, 76 and 82. All rules cited with these parts are Federal Air Quality Rules.
3. *Georgia Department of Natural Resources, Environmental Protection Division, Air Protection Branch, Procedures for Testing and Monitoring Sources of Air Pollutants.*
4. *Georgia Department of Natural Resources, Environmental Protection Division, Air Protection Branch, Procedures for Calculating Air Permit Fees.*
5. **Compilation of Air Pollutant Emission Factors, AP-42, Fifth Edition, Volume I: Stationary Point and Area Sources.** This information may be obtained from EPA's TTN web site at [www.epa.gov/ttn/chief/ap42.html](http://www.epa.gov/ttn/chief/ap42.html).
6. The latest properly functioning version of EPA's **TANKS** emission estimation software. The software may be obtained from EPA's TTN web site at [www.epa.gov/ttn/chief/tanks.html](http://www.epa.gov/ttn/chief/tanks.html).
7. The Clean Air Act (42 U.S.C. 7401 et seq).
8. White Paper for Streamlined Development of Part 70 Permit Applications, July 10, 1995 (White Paper #1).
9. White Paper Number 2 for Improved Implementation of the Part 70 Operating Permits Program, March 5, 1996 (White Paper #2).